

# ELASTOSIL<sup>®</sup> RT 745 A/B



## Thermally Curing Silicone Rubber (RTV-2)

ELASTOSIL<sup>®</sup> RT 745 A/B is a pourable, thermally curable, addition-curing, two-part silicone rubber.

### Properties

- two-part, 1 : 1 mixing ratio
- low hardness
- low risk of inhibition
- rapid heat cure
- primerless adhesion

### Technical data

#### Properties Uncured

Property	Condition	A	B	Method
Viscosity, dynamic	23 °C	1000 mPa·s	1000 mPa·s	ISO 3219
Density	23 °C	0.97 g/cm <sup>3</sup>	0.97 g/cm <sup>3</sup>	-
Color	-	brownish	translucent	-

These figures are only intended as a guide and should not be used in preparing specifications.

## Properties Catalyzed A+B

Property	Condition	Value	Method
Pot life <sup>(1)</sup>	-	≥ 4 h	-
Mix ratio <sup>(2)</sup>	-	1 : 1	A : B
Platinum catalyst in component	-	A	-
Viscosity, dynamic of mix	23 °C	1000 mPa·s	ISO 3219

<sup>1</sup>at 23 °C, up to 100000 mPa s

<sup>2</sup>(pbw)

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## Properties Cured

Cured for 30 min at 150 °C in a circulating air oven

Property	Condition	Value	Method
Volume resistivity	-	10 <sup>16</sup> Ohmcm	IEC 60093
Modulus at 100 % elongation	100 %	0.2 N/mm <sup>2</sup>	ISO 37
Hardness Shore A	-	15	ISO 868
Density in water	23 °C	0.97 g/cm <sup>3</sup>	-
Color	-	translucent, brownish	-

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All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

## Applications

- Potting & Encapsulation with Tough Gels
- Measurement & Control, Sensor Technology
- Automotive Electronics
- Electrics & Electronics

## Processing

Caution:

Only components A and B with the same lot number may be processed together !

Curing:

Temperature	Curing time, thickness 1 cm
80 °C	60 min
120 °C	10 min
150 °C	5 min

## Packaging and storage

### Storage

The 'Best use before end' date of each batch is shown on the product label. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

### Safety notes

According to the latest findings, the addition-curing silicone rubber ELASTOSIL® RT 745 A/B contains neither toxic or corrosive substances which would require special handling precautions. Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

### QR Code ELASTOSIL® RT 745 A/B



### For technical, quality or product safety questions, please contact:

**Wacker Chemie AG**, Hanns-Seidel-Platz 4, 81737 Munich, Germany  
[info@wacker.com](mailto:info@wacker.com), [www.wacker.com](http://www.wacker.com)

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