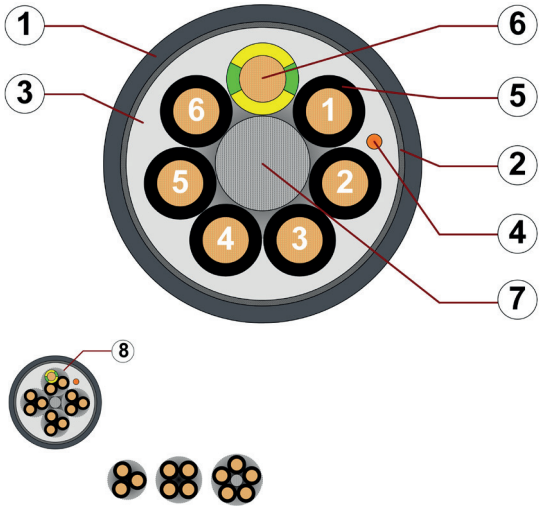
Data sheet
chainflex® CF10.UL

Control cable (Class 6.6.4.1) ● For extremely heavy duty applications ● TPE outer jacket ● Shielded ● Oil and bio-oil resistant ● Flame-retardant ● PVC-free ● Low-temperature-flexible ● Hydrolysis and microbe-resistant

Example image



1. Outer jacket: Pressure extruded, flame-retardant TPE mixture
2. Overall shield: Extremely bending-resistant braiding made of tinned copper wires
3. Inner jacket: Pressure extruded, gusset-filling TPE mixture
4. CFRIP: Tear strip for faster cable stripping
5. Core insulation: Mechanically high-quality TPE mixture
6. Conductor: Stranded conductor in especially bend-resistant version consisting of bare copper wires
7. Strain relief: Tensile stress-resistant centre element
8. 12 cores or more: Bundles with optimised pitch length and pitch direction

Example image
For detailed overview please see design table

Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	**Cores < 0.75mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.75mm²:** Black cores with white numbers, one green-yellow core.
Inner jacket	TPE mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage linear approx. 70%, optical approx. 90%
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Slate grey (similar to RAL 7015) Printing: white
CFRIP®	Strip cables faster: a tear strip is moulded into the inner jacket Video ▶ www.igus.eu/CFRIP

„00000 m“ igus chainflex CF10.UL.--.--① -----② 300/500V E310776**

cЯUus AWM Style -----③ VW-1 AWM I/II A/B 90°C ---V④ FT-1 DNV-GL TAE00003X2

EAC/CTP CE RoHS-II conform www.igus.de +++ chainflex cable works +++

*** Length printing:** Not calibrated. Only intended as an orientation aid.
① / ② Cable identification according to Part No. (see technical table).
③ / ④ Printing of the UL Style / Voltage (see certifications for details).
Example: ... chainflex **CF10.UL.02.04 (4x0.25)C 300 V/500 V** ...

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Example image

Dynamic information

Bend radius	**e-chain® linear**	minimum 5 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	**e-chain® linear**	-35°C up to +100°C
	flexible	-45°C up to +100°C (following DIN EN 60811-504)
	fixed	-50°C up to +100°C (following DIN EN 50305)
v max.	**unsupported**	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Unsupported travels and up to 400m for gliding applications, Class 6

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
-35/-25	6.8	7.5	8.5
-25/+90	5	6	7
+90/+100	6.8	7.5	8.5

Minimum guaranteed service life of the cable under the specified conditions.
The installation of the cable is recommended within the middle temperature range.

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) **Cores < 0.5mm²:** 300V (following UL) **Cores ≥ 0.5mm²:** 1000V (following UL)
Testing voltage	2000V (following DIN EN 50395)

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Example image

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
PTFE-free	The design of these products does not contain PTFE
UL-verified	Certificate No. V293650: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL/CSA AWM	See table UL/CSA for details
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X2 (Issue 04/2025)
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH). ⚠ Parts of this chainflex® series contain a concentration of decabromodiphenylethane (DBDPE, CAS No. 84852-53-9) that exceeds the threshold of 0.1 percentage by weight (% w/w). DBDPE has been included in the candidate list of the Reach Regulation (EC) No. 1907/2006. **Note:** The use of the product is still permitted. Inclusion in the candidate list **does not constitute a ban**, but only an obligation to provide this information. DBDPE-free alternative products with UL approval for this series ▶ CF10
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF34.UL.25.04.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU

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Example image

Properties and approvals

UL/CSA AWM Details

Conductor nominal cross section mm²	Number of cores	UL style core insultation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
0.25	4-8	11884	22345	300	90
0.25	12-25	11884	22344	300	90
0.5	4-5	11886	22022	1000	90
0.5	12-25	11886	22021	1000	90
0.75	4-7	11886	22022	1000	90
0.75	12-25	11886	22021	1000	90
1	2-7	11886	22022	1000	90
1	18-25	11886	22021	1000	90
1.5	4-7	11886	22022	1000	90
1.5	12-18	11886	22021	1000	90
2.5	4-7	11886	22022	1000	90
2.5	12	11886	22021	1000	90
4	4	11886	22022	1000	90

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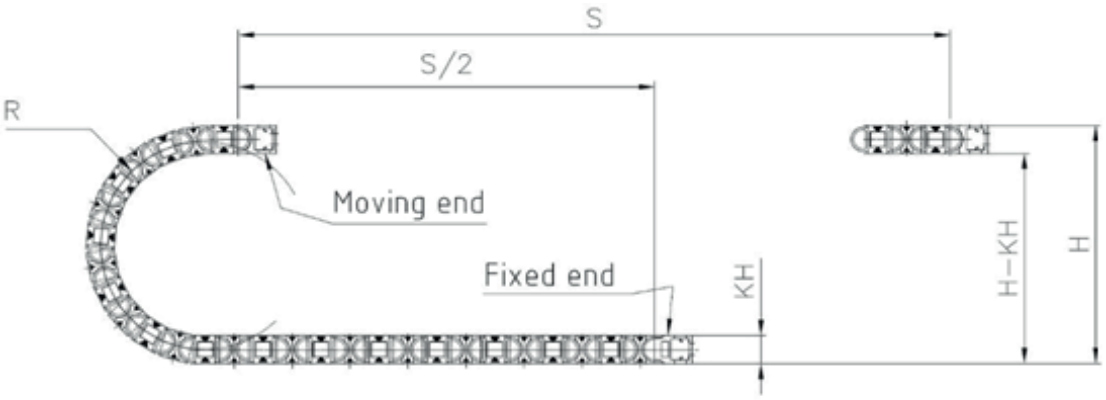
Example image

Typical lab test setup for this cable series

Test bend radius R	approx. 32 - 100 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s²



Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, ship to shore, outdoor cranes, low-temperature applications

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Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF10.UL.02.04	(4x0.25)C	6.5	24	60
CF10.UL.02.08	(8x0.25)C	8.5	40	94
CF10.UL.02.12	(12x0.25)C	9.5	64	137
CF10.UL.02.25 [11]	(25x0.25)C	12.5	110	241
CF10.UL.05.04	(4x0.5)C	7.5	37	83
CF10.UL.05.05	(5x0.5)C	8.0	44	98
CF10.UL.05.12	(12x0.5)C	11.5	103	211
CF10.UL.05.25 [11]	(25x0.5)C	15.5	186	383
CF10.UL.07.04	(4G0.75)C	8.0	49	101
CF10.UL.07.05 [11]	(5G0.75)C	8.5	59	119
CF10.UL.07.07	(7G0.75)C	10.0	89	171
CF10.UL.07.12	(12G0.75)C	12.5	135	268
CF10.UL.10.02	(2x1.0)C	7.5	38	88
CF10.UL.10.03 [11]	(3G1.0)C	8.0	48	99
CF10.UL.10.04	(4G1.0)C	8.5	61	117
CF10.UL.10.05 [11]	(5G1.0)C	9.0	72	137
CF10.UL.10.07	(7G1.0)C	11.0	110	204
CF10.UL.15.04	(4G1.5)C	9.0	83	144
CF10.UL.15.05	(5G1.5)C	10.0	111	184
CF10.UL.15.07 [17]	(7G1.5)C	11.5	148	250
CF10.UL.15.12	(12G1.5)C	15.0	240	420
CF10.UL.15.18	(18G1.5)C	18.5	365	613
CF10.UL.25.04	(4G2.5)C	11.0	140	232
CF10.UL.25.07 [17]	(7G2.5)C	14.0	226	369
CF10.UL.25.12 [11]	(12G2.5)C	18.5	395	666
CF10.UL.40.04 [11]	(4G4.0)C	12.5	205	315

[11] Phase-out model

[17] When using the cables with „7G1.5mm²“ and „G2.5mm²“ minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

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Example image

Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.25	79	5
0.5	39	10
0.75	26	14
1	19.5	17
1.5	13.3	21
2.5	8	30
4	4.95	41

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

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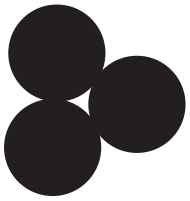
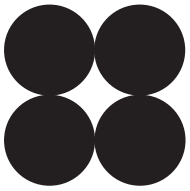
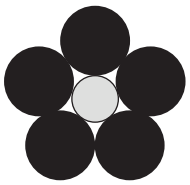
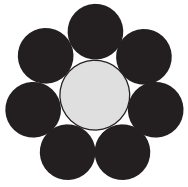
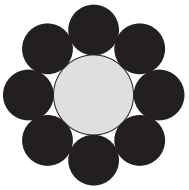
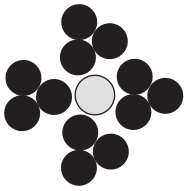
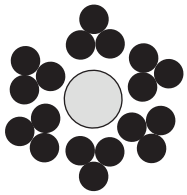
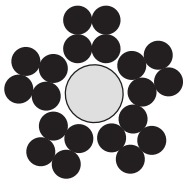
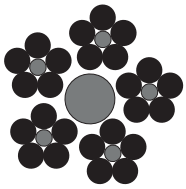
Example image

Design table

Part No.	Number of cores	Core design
CF10.UL.XX.02	2	
CF10.UL.XX.03	3	
CF10.UL.XX.04	4	
CF10.UL.XX.05	5	
CF10.UL.XX.07	7	

Part No.	Number of cores	Core design
CF10.UL.XX.08	8	
CF10.UL.XX.12	4x3	
CF10.UL.XX.18	6x3	
CF10.UL.XX.20	5x4	
CF10.UL.XX.25	5x5	

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Colour code in accordance with DIN 47100.

Conductor no.	Colours according to DIN ISO 47100
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	black
10	violet
11	grey-pink
12	red-blue
13	white-green
14	brown-green
15	white-yellow
16	brown-yellow
17	white-grey
18	brown-grey

Conductor no.	Colours according to DIN ISO 47100
19	white-pink
20	white-brown
21	white-blue
22	brown-blue
23	white-red
24	brown-red
25	white-black
26	brown-black
27	grey-green
28	yellow-grey
29	pink-green
30	yellow-pink
31	green-blue
32	yellow-blue
33	green-red
34	yellow-red
35	green-black
36	yellow-black