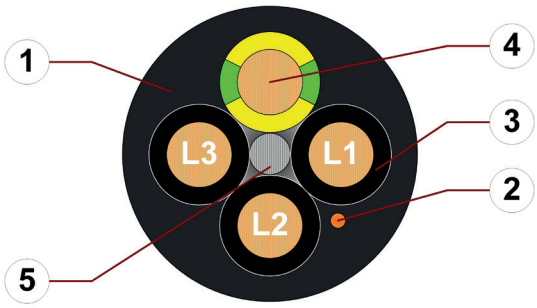
Data sheet
chainflex® CF34.UL.D

Motor cable (Class 6.6.4.2) ● For extremely heavy duty applications ● TPE outer jacket ● Oil and bio-oil resistant ● Flame-retardant ● UV-resistant ● Hydrolysis and microbe-resistant

Example image



1. Outer jacket: Pressure extruded, gusset-filling, flame-retardant TPE mixture
2. CFRIP: Tear strip for faster cable stripping
3. Core insulation: Mechanically high-quality, especially low-capacitance XLPE mixture
4. Conductor: Especially bending-stable version consisting of bare copper wires
5. Strain relief: Tensile stress-resistant centre element

Example image
For detailed overview please see design table

Cable structure

Conductor	**Cores < 10 mm²:** Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228). **Cores ≥ 10 mm²:** Conductor cable consisting of pre-leads (following DIN EN 60228).
Core insulation	Mechanically high-quality, especially low-capacitance XLPE mixture.
Core structure	Cores wound with a short pitch length around a high tensile strength centre element.
Core identification	Black cores with white numbers, one green-yellow core. 1. Core: U / L1 / C / L+ 2. Core: V / L2 3. Core: W / L3 / D / L- 4. Core: 4 / N
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Signal black (similar to RAL 9004) Printing: white
CFRIP®	Strip cables faster: a tear strip is moulded into the outer jacket Video ▶ www.igus.eu/CFRIP

„00000 m“* igus chainflex CF34.UL.--.--.D① ----② 600/1000V E310776

cЯUus AWM Style ③ VW-1 AWM I/II A/B 90°C 1000V FT1 DNV-GL TAE00003X9

EAC/CTP CE DESINA RoHS-II conform www.igus.de +++ chainflex cable works +++

* **Length printing:** Not calibrated. Only intended as an orientation aid.
① / ② Cable identification according to Part No. (see technical table).
③ Printing of the UL style (see related chapter).
Example: ... chainflex **CF34.UL.15.04.D 4G1.5 600/1000V** ...

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Dynamic information

Bend radius	e-chain® linear	minimum 7.5 x d
	flexible	minimum 6 x d
	fixed	minimum 4 x d
Temperature	e-chain® linear	-35°C up to +90°C
	flexible	-45°C up to +90°C (following DIN EN 60811-504)
	fixed	-50°C up to +90°C (following DIN EN 50305)
v max.	unsupported	10m/s
	gliding	6m/s
a max.		80m/s²
Travel distance		Unsupported travels and up to 400m and more for gliding applications, Class 6
Torsion		Torsion ±90°, with 1m cable length, Class 2

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
-35/-25	10	11	12
-25/+80	7.5	8.5	9.5
+80/+90	10	11	12

Minimum guaranteed service life of the cable under the specified conditions.
The installation of the cable is recommended within the middle temperature range.

Electrical information

Nominal voltage	600/1000V (following DIN VDE 0298-3) 1000V (following UL)
Testing voltage	4000V (following DIN EN 50395)

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Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
PTFE-free	The design of these products does not contain PTFE
UL-verified	Certificate No. V293650: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL/CSA AWM	Details see table UL/CSA AWM
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X9 (Issue 04/2025)
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH). ⚠ Parts of this chainflex® series contain a concentration of decabromodiphenylethane (DBDPE, CAS No. 84852-53-9) that exceeds the threshold of 0.1 percentage by weight (% w/w). DBDPE has been included in the candidate list of the Reach Regulation (EC) No. 1907/2006. **Note:** The use of the product is still permitted. Inclusion in the candidate list **does not constitute a ban**, but only an obligation to provide this information. DBDPE-free alternative products with UL approval for this series ▶ CF37.D
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1, material/cable tested by IPA according to DIN EN ISO standard 14644-1
DESINA	According to VDW, DESINA standardisation
CE	Following 2014/35/EU

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Example image

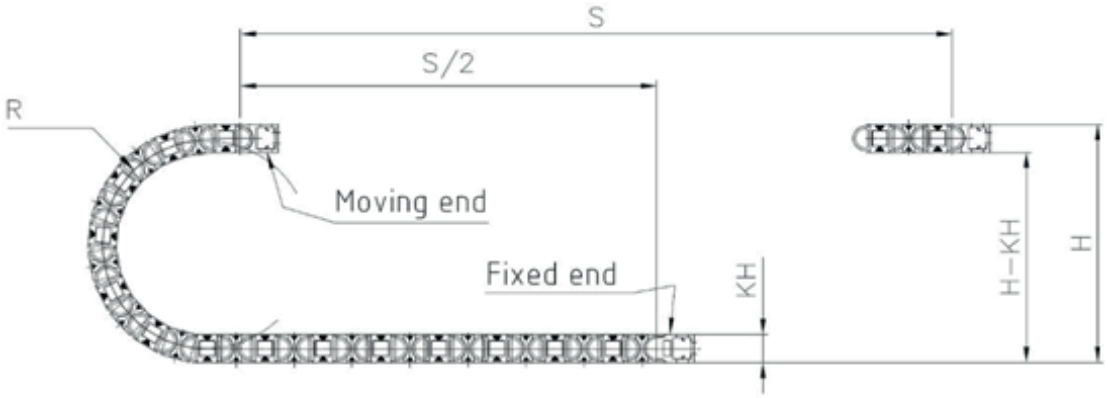
Properties and approvals

UL/CSA AWM Details

Conductor nominal cross section [mm²]	Number of cores	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
1.5	4	30052	22022	1000	90
2.5	4	30052	22021	1000	90
4	4	30052	22021	1000	90
6	4-5	30052	22021	1000	90
10	4-5	30052	22021	1000	90
16	4-5	30052	22021	1000	90
25	4	30052	22021	1000	90

Typical lab test setup for this cable series

Test bend radius R	approx. 55 - 200 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s²



Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Torsion ±90°, with 1m cable length, Class 2
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, outdoor cranes, low-temperature applications

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Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF34.UL.15.04.D	4G1.5	8.0	61	102
CF34.UL.25.04.D	4G2.5	10.0	100	159
CF34.UL.40.04.D	4G4.0	11.5	163	236
CF34.UL.60.04.D	4G6.0	13.5	237	332
CF34.UL.60.05.D	5G6.0	15.0	297	406
CF34.UL.100.04.D	4G10	16.5	407	537
CF34.UL.100.05.D	5G10	19.5	515	670
CF34.UL.160.04.D	4G16	20.0	646	819
CF34.UL.160.05.D	5G16	22.5	815	1009
CF34.UL.250.04.D	4G25	24.5	1014	1271

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
1.5	13.3	21
2.5	7.98	30
4	4.95	41
6	3.3	53
10	1.91	74
16	1.21	99
25	0.78	131

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

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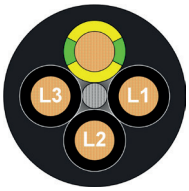
Example image

Design table

Part No.	Number of cores	Core design
CF34.UL.XX.04.D	4	
CF34.UL.XX.05.D	5