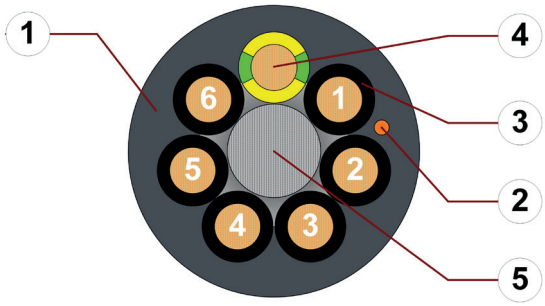
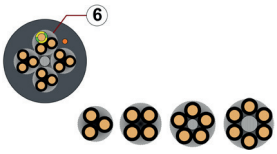
Data sheet
chainflex® CF9.UL

Control cable (Class 6.6.4.2) ● For extremely heavy duty applications ● TPE outer jacket ● Oil and bio-oil resistant ● Flame-retardant ● PVC-free ● Low-temperature-flexible ● Hydrolysis and microbe-resistant

Example image





Example image
For detailed overview please see design table

1. Outer jacket: Pressure extruded, gusset-filling, flame-retardant TPE mixture
2. CFRIP: Tear strip for faster cable stripping
3. Core insulation: Mechanically high-quality TPE mixture
4. Conductor: Stranded conductor in especially bend-resistant version consisting of bare copper wires
5. Strain relief: Tensile stress-resistant centre element
6. 12 cores or more: Bundles with optimised pitch length and pitch direction

Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	Mechanically high-quality TPE mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	**Cores < 0.75mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.75mm²:** Black cores with white numbers, one green-yellow core. **CF9.UL.02.03.INI:** brown, blue, black **CF9.UL.03.04.INI:** brown, blue, black, white **CF9.UL.03.05.INI:** brown, blue, black, white, green-yellow
Outer jacket	Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®. Colour: Slate grey (similar to RAL 7015) Printing: white
CFRIP®	Strip cables faster: a tear strip is moulded into the outer jacket Video ▶ www.igus.eu/CFRIP

„00000 m“** igus chainflex CF9.UL.--.--① -----② 300/500V E310776

cЯUus AWM Style -----③ VW-1 AWM I/II A/B 90°C ---V④ FT1 DNV TAE00003X2

EAC CE UKCA RoHS-II conform www.igus.eu +++ chainflex cable works +++

*** Length printing:** Not calibrated. Only intended as an orientation aid.
① / ② Cable identification according to Part No. (see technical table).
③ / ④ Printing of the UL style (see related chapter).
Example: ... chainflex **CF9.UL.02.02 2x0,25 300/500 V** ...

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Example image

Dynamic information

Bend radius	e-chain® linear	minimum 5 x d
	flexible	minimum 4 x d
	fixed	minimum 3 x d
Temperature	e-chain® linear	-35°C up to +100°C
	flexible	-45°C up to +100°C (following DIN EN 60811-504)
	fixed	-50°C up to +100°C (following DIN EN 50305)
v max.	unsupported	10m/s
	gliding	6m/s
a max.		100m/s²
Travel distance		Unsupported travels and up to 400m for gliding applications, Class 6
Torsion		Torsion ±90°, with 1m cable length, Class 2

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
-35/-25	6.8	7.5	8.5
-25/+90	5	6	7
+90/+100	6.8	7.5	8.5

Minimum guaranteed service life of the cable under the specified conditions.
The installation of the cable is recommended within the middle temperature range.

Electrical information

Nominal voltage	300/500V (following DIN VDE 0298-3) **Cores < 0.5mm²:** 300V (following UL) **Cores ≥ 0.5mm²:** 1000V (following UL)
Testing voltage	2000V (following DIN EN 50395)

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Example image

Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Flame-retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
PTFE-free	The design of these products does not contain PTFE
UL-verified	Certificate No. V293650: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL/CSA AWM	See table UL/CSA for details
NFPA	Following NFPA 79-2018, chapter 12.9
DNV	Type Approval Certificate TAE00003X2 (Issue 04/2025)
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH). ⚠ Parts of this chainflex® series contain a concentration of decabromodiphenylethane (DBDPE, CAS No. 84852-53-9) that exceeds the threshold of 0.1 percentage by weight (% w/w). DBDPE has been included in the candidate list of the Reach Regulation (EC) No. 1907/2006. **Note:** The use of the product is still permitted. Inclusion in the candidate list **does not constitute a ban**, but only an obligation to provide this information. DBDPE-free alternative products with UL approval for this series ▶ CF9
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF34.UL.25.04.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU

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Example image

Properties and approvals

UL/CSA AWM details

Conductor nominal cross section [mm²]	Number of cores	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
0.25	2-8	11884	22345	300	90
0.25	12	11884	22344	300	90
0.34	4-8	11884	22345	300	90
0.5	2-7	11886	22022	1000	90
0.5	12-25	11886	22021	1000	90
0.75	5-7	11886	22022	1000	90
0.75	12-25	11886	22021	1000	90
1	3-4	11886	22022	1000	90
1	12-25	11886	22021	1000	90
1.5	4-7	11886	22022	1000	90
1.5	12-25	11886	22021	1000	90
2.5	4-7	11886	22022	1000	90
2.5	12-25	11886	22021	1000	90
4	4	11886	22022	1000	90
6	4	11886	22022	1000	90

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

CFRIP DESIGN AWARD 2016

PTFE FREE

c UL us LISTED

c UL us

nec NFPA

NFPA

CLP A

DNV

REACH

RoHS

clean-room

dry cleanroom

DESINA

CE

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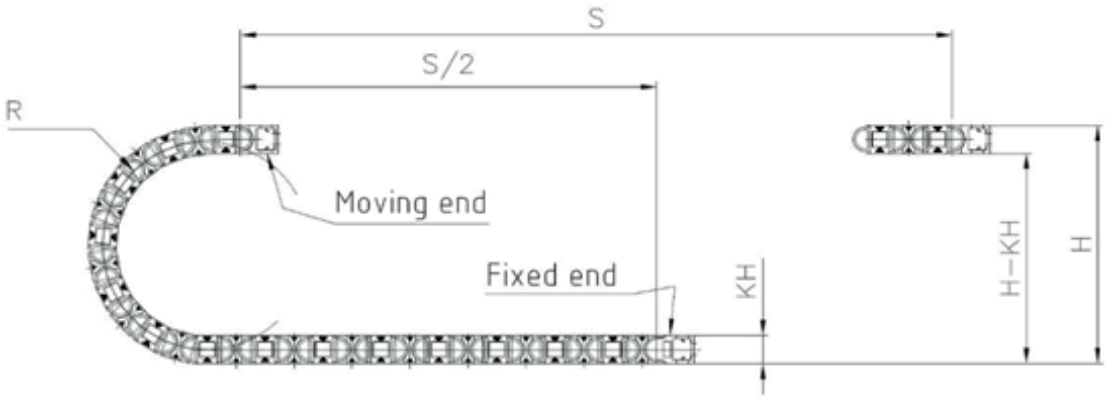
Example image

Typical lab test setup for this cable series

Test bend radius R	approx. 28 - 125 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s²



Typical application areas

- For heavy-duty applications, Class 6
- Unsupported travels and up to 400m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Torsion ±90°, with 1m cable length, Class 2
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, machining units/machine tools, quick handling, cleanroom, semiconductor insertion, ship to shore, outdoor cranes, low-temperature applications

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Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF9.UL.02.02	2x0.25	5.0	5	24
CF9.UL.02.03.INI	3x0.25	5.0	8	28
CF9.UL.02.04	4x0.25	5.5	10	32
CF9.UL.02.06	6x0.25	6.0	15	42
CF9.UL.02.08	8x0.25	7.0	20	57
CF9.UL.02.12	12x0.25	7.5	30	81
CF9.UL.03.04.INI	4x0.34	5.5	14	38
CF9.UL.03.05.INI	5x0.34	6.0	17	46
CF9.UL.03.06	6x0.34	6.5	21	51
CF9.UL.03.08	8x0.34	7.5	28	67
CF9.UL.05.02	2x0.5	5.5	10	35
CF9.UL.05.03	3x0.5	6.0	15	42
CF9.UL.05.04	4x0.5	6.0	20	50
CF9.UL.05.05	5x0.5	6.5	25	56
CF9.UL.05.07	7x0.5	7.5	35	79
CF9.UL.05.12	12x0.5	9.5	60	137
CF9.UL.05.18	18x0.5	12.0	90	201
CF9.UL.07.05	5G0.75	7.0	38	77
CF9.UL.07.07	7G0.75	8.5	53	105
CF9.UL.07.12	12G0.75	11.0	90	191
CF9.UL.07.25	25G0.75	15.0	186	366
CF9.UL.10.03	3G1.0	6.5	30	62
CF9.UL.10.04	4G1.0	7.0	40	78
CF9.UL.10.12	12G1.0	11.5	119	228
CF9.UL.10.18	18G1.0	14.5	178	332
CF9.UL.10.25	25G1.0	16.0	248	447
CF9.UL.15.04	4G1.5	8.0	60	102
CF9.UL.15.05	5G1.5	8.5	75	124
CF9.UL.15.07 [17]	7G1.5	10.0	104	171
CF9.UL.15.12	12G1.5	13.5	178	309
CF9.UL.15.18	18G1.5	16.0	267	449
CF9.UL.15.25	25G1.5	19.0	371	650

[17] When using the cables with „7G1.5mm²“ and „G2.5mm²“ minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

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Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF9.UL.25.04	4G2.5	9.0	100	159
CF9.UL.25.05	5G2.5	10.0	124	194
CF9.UL.25.07 [17]	7G2.5	12.0	174	270
CF9.UL.25.12	12G2.5	16.0	297	502
CF9.UL.25.18	18G2.5	20.0	445	737
CF9.UL.25.25	25G2.5	23.5	612	1011
CF9.UL.40.04	4G4.0	10.5	159	231

[17] When using the cables with „7G1.5mm²“ and „G2.5mm²“ minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.25	79	5
0.34	57	7
0.5	39	10
0.75	26	14
1	19.5	17
1.5	13.3	21
2.5	8	30
4	4.95	41
6	3.3	53

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

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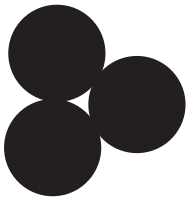
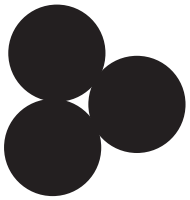
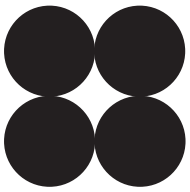
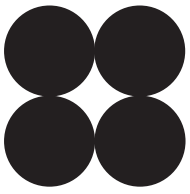
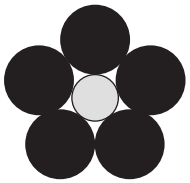
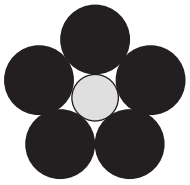
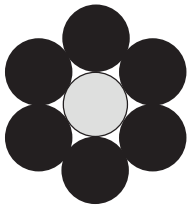
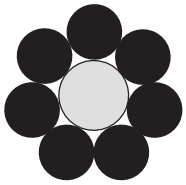
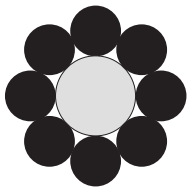
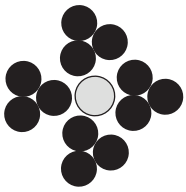
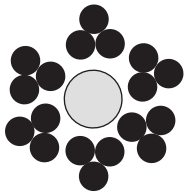
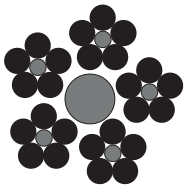
Design table

Example image

Part No.	Number of cores	Core design
CF9.UL.XX.02	2	
CF9.UL.XX.03.INI	3	
CF9.UL.XX.03	3	
CF9.UL.XX.04	4	
CF9.UL.XX.04.INI	4	
CF9.UL.XX.05.INI	5	
CF9.UL.XX.05	5	

Part No.	Number of cores	Core design
CF9.UL.XX.06	6	
CF9.UL.XX.07	7	
CF9.UL.XX.08	8	
CF9.UL.XX.12	4x3	
CF9.UL.XX.18	6x3	
CF9.UL.XX.25	5x5	

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Example image

Colour code in accordance with DIN 47100

Conductor no.	Colours according to DIN ISO 47100
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	black
10	violet
11	grey-pink
12	red-blue
13	white-green
14	brown-green
15	white-yellow
16	yellow-brown
17	white-grey
18	grey-brown

Conductor no.	Colours according to DIN ISO 47100
19	white-pink
20	pink-brown
21	white-blue
22	brown-blue
23	white-red
24	brown-red
25	white-black
26	brown-black
27	grey-green
28	yellow-grey
29	pink-green
30	yellow-pink
31	green-blue
32	yellow-blue
33	green-red
34	yellow-red
35	green-black
36	yellow-black

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

CFRIP DESIGN AWARD 2016

PTFE FREE

c UL us LISTED

c UL us

nec NFPA

NFPA

CLP A

DNV TYPE APPROVED PRODUCT DNV.COM/AF

REACH

RoHS

clean-room

dry cleanroom

DESINA

CE